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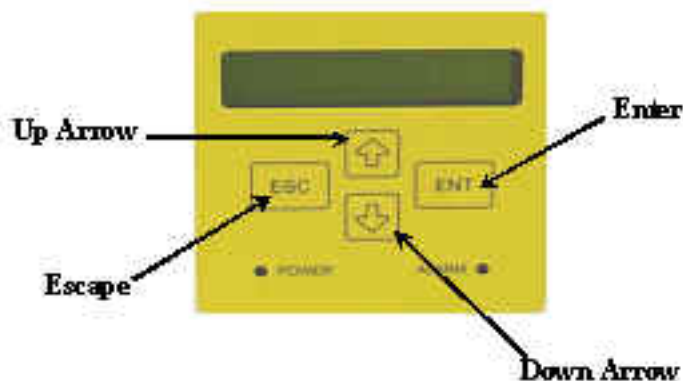
DOOR COMPANY

TS723 "QUICK START"

OPEN/CLOSE LIMIT ADJUSTMENT

(FOR MODEL YEARS 11/01 THRU 11/06)

Key Pad Overview



NOTE: DO NOT MAKE ANY ADJUSTMENTS WHILE THE DOOR IS MOVING!

- 01. Press "ENT" (display will show "Main Menu: Basic Settings?")**
- 02. Press Down Arrow key twice (display will show "Main Menu: Diagnostics")**
- 03. Press "ENT" (display will show "Overview of Control Unit Status?")**

04. Press "ENT" (display will show five sets of numbers)

1st 3-digit number shows the CLOSED position of door

2nd 3-digit number shows the CRAWL CLOSED position

3rd 3-digit number shows the CRAWL OPENED position

4th 3-digit number shows the OPENED position of the door

5th 3-digit number shows the ACTUAL position of the door

05. Record these numbers for future reference

06. Press "ESC" until "Power On/System OK" appears on display

07. Operate door cycle & check for fully opened & closed positions

08. If OPEN position needs to be adjusted, follow these steps:

A. Press "ENT" (display will show "Main Menu: Basic Settings?")

B. Press "ENT" (display will ask for password)

C. Enter your password & press "ENT" (display will show "Set Control Functions?")

D. Press Down Arrow key three times (display will show "Adjust Door Limit Encoder Values")

E. Press "ENT" (display will show "Modify Limit Value Pos. Open")

F. Press "ENT" (preset number will start flashing on display)

G. Press Up Arrow key to INCREASE travel distance or Down Arrow key to DECREASE travel distance (each digit is approximately 1/4")

H. Press "ENT" (display will stop flashing)

I. Press "ESC" once

J. Press Up Arrow key three times (display will show "Set Control Functions?")

K. Press "ENT" (display will show "Open Control:<Dead Man Function>")

L. Press "ENT" (display will start flashing)

M. Press Down Arrow twice (display will show "Alternate Open/Close")

N. Press "ENT" (display will stop flashing)

O. Press "ESC" until display shows "Power On/System OK"

09. Operate door cycle & check for fully opened & closed positions

10. If OPEN position still needs to be adjusted, follow steps A thru O

11. Repeat as necessary

12. If CLOSED position needs to be adjusted, follow these steps:

A. Press "ENT" (display will show "Main Menu: Basic Settings?")

B. Press "ENT" (display will ask for password)

C. Enter your password & press "ENT" (display will show "Set Control Functions?")

D. Press Down Arrow key three times (display will show "Adjust Door Limit Encoder Values")

E. Press "ENT" (display will show "Modify Limit Value Pos. Open")

F. Press Down Arrow key three times (display will show "Modify Limit Value Pos. Closed")

G. Press "ENT" (preset number will start flashing on display)

H. Press Up Arrow key to DECREASE travel distance or Down Arrow key to INCREASE travel distance (each digit is approximately 1/4")

- I. Press "ENT" (display will stop flashing)
 - J. Press "ESC" once
 - K. Press Up Arrow key three times (display will show "Set Control Functions?")
 - L. Press "ENT" (display will show "Open Control:<Dead Man Function>")
 - M. Press "ENT" (display will start flashing)
 - N. Press Down Arrow twice (display will show "Alternate Open/Close")
 - O. Press "ENT" (display will stop flashing)
 - P. Press "ESC" until display shows "Power On/System OK")
13. Operate door cycle & check for fully opened & closed positions
 14. If CLOSED position still needs to be adjusted, follow steps A thru P
 15. Repeat as necessary

NOTE: DO NOT MAKE ANY ADJUSTMENTS WHILE THE DOOR IS MOVING! As a safety precaution, whenever any door position is modified, the "Open Control" feature will default to "Dead Man Function". This setting must be changed back to "Alternate Open/Close" after each position is modified. Please remember that each increment is approximately 1/4".